at least one visible surface (1) adapted to serve as a support for a structured material layer (5).

- 5 15. The ornamental stone according to claim 14, wherein the visible surface (1) is smooth.
 - 16. The ornamental stone according to claim 14, wherein the material layer (5) is shiny.
- 17. The ornamental stone according to claim 14, wherein
 the material layer (5) comprises a precious metal or titanium nitride.
 - 18. The ornamental stone according to claim 14, wherein a metallic layer as a retention intermediary (4) is disposed between the visible surface (1) and the material layer (5).
 - 19. The ornamental stone according to claim 18, wherein the retention intermediary (4) is a titanium or chromium layer.
 - 20. The ornamental stone according to claim 14, which has a body in the form of a diamond layer (3) made via a CVD process with said visible face (1) as a support for the material layer (5).
- 20 21. The ornamental stone according to claim 14, which has a body in the form of a polycrystalline diamond aggregate

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(PKD) with said visible face (1) as a support for the material layer (5).

22. The ornamental stone according to claim 14, which has a the visible surface (1) is one or more surfaces that are level, concave, convex, or a mixture thereof.

- 23. The ornamental stone according to claim 14, wherein a transparent protective layer (7) is disposed on the material layer (5).
- 24. The ornamental stone according to claim 23, wherein the protective layer (7) is a CVD layer and is made of corundum or 10 diamond.
 - 25. The ornamental stone according to claim 14, which has a body adapted to form a face of a clock.